

Date: Tuesday, 1/23/2007 7:32:12 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPRING  
 Job Number : 30385  
 Estimate Number : 12285  
 P.O. Number : N/A Part Number : D33355  
 This Issue : 1/23/2007 S.O. No. : N/A Drawing Number : D3335 REVC  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : C  
 Previous Run : 29889 Material : N/A  
 Due Date : 1/29/2007 Qty: 8 Um: Each  
 Written By : [Signature]  
 Checked & Approved By : 07.02.23  
 Comment : Est. A 06.02.10 New issue EC

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D3335

Spring



Comment: Qty.: 0.5000 Each(s)/Unit Total : 4.0000 Each(s)  
 Spring 325925

Ppl 07.02.07

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Cut spring as per dwg D3335

Ppl 07.02.07

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/02/07 (8)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 ID & STOCK WS22

Ppl 07.02.07 (8)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/02/08 (8)

Job Completion



U 07.02.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/02/08

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

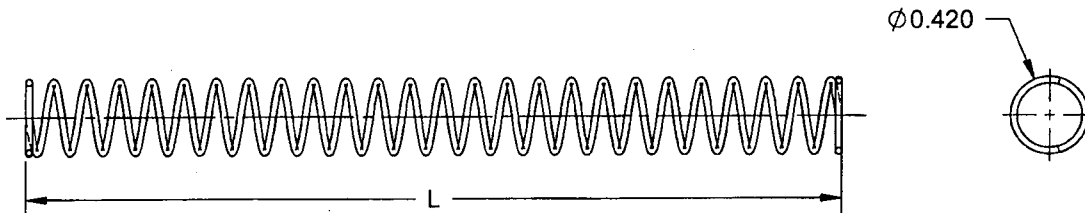
NOTE: Date & initial all entries

**DART**

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>D3335</b>	REV. C SHEET 1 OF 1
DATE <b>05.12.19</b>	TITLE <b>SPRING</b>		SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

**RELEASED**  
**06/03/07**  
**MF**

## SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



### NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".  
2) MATERIAL: SPRING STEEL, Ø0.035 WIRE  
3) FINISH: LPS PROCYON  
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
5) ALL DIMENSIONS ARE IN INCHES



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